



**344**  
**Union taper seat**

Torque and notes for installation please find in "Technical Product Notes".  
374 G ... refers to the thread size G according to ISO 228 of the union nut 374.

| EN | Dim.   | 374 G  | Black              | Galvanised         | b    | s1   | s2   | s3   |
|----|--------|--------|--------------------|--------------------|------|------|------|------|
|    | (inch) | (inch) | Code               | Code               | (mm) | (mm) | (mm) | (mm) |
| -  | ¼      | ⅝      | <b>770 344 102</b> | <b>770 344 202</b> | 69   | 18   | 28   | 15   |
| -  | ⅜      | ¾      | <b>770 344 103</b> | <b>770 344 203</b> | 75   | 22   | 32   | 20   |
| -  | ½      | 1      | <b>770 344 104</b> | <b>770 344 204</b> | 85   | 26   | 39   | 23   |
| -  | ¾      | 1 ¼    | <b>770 344 105</b> | <b>770 344 205</b> | 93   | 32   | 48   | 30   |
| -  | 1      | 1 ½    | <b>770 344 106</b> | <b>770 344 206</b> | 103  | 38   | 55   | 36   |
| -  | 1 ¼    | 2      | <b>770 344 107</b> | <b>770 344 207</b> | 114  | 48   | 67   | 48   |
| -  | 1 ½    | 2 ¼    | <b>770 344 108</b> | <b>770 344 208</b> | 123  | 54   | 74   | 54   |
| -  | 2      | 2 ¾    | <b>770 344 109</b> | <b>770 344 209</b> | 136  | 66   | 90   | 67   |

